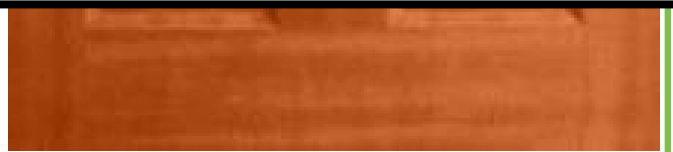
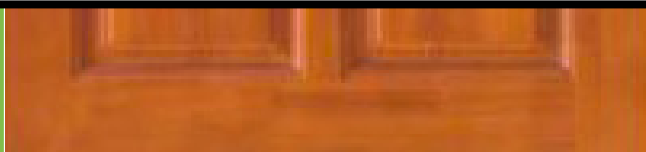


# vivre PANELS



**SOLID WOODEN DOORS**



# ABOUT US



## Journey

Journey that began with a plywood manufacturing unit in East India some 30 years ago, which is still going strong.



## Expansion

Expanded into import and mass-market supply of related ply-panel products, veneers, PVC and premium decoratives.



## Infrastructure

Set up of centrally-managed regional warehouses and dealers for a pan-India infrastructure : Delhi, Chennai, Kolkata, Hyderabad and Gandhidham.

[www.vivrepanels.com](http://www.vivrepanels.com)

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# INTRODUCTION OF SOLID WOOD DOORS

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VIVRE Solid Wooden Doors originates from the heart of dense, Malaysian forests. Thick Malaysian Hardwood trees are professionally logged, sawn & seasoned before undergoing a rigorous chemical treatment process.

It is after each door is tested and proven waterproof, termite and borer-free that the now-upgraded timber is now assembled into door designs.

## FEATURES

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100% Termite Resistant



100% Water Proof



Direct Polish / Paint



Chemically Treated



100% Malaysian Hardwood



Tensile Strength and Rigidity



# HOW IS IT MADE



1. FOREST



2. LOGGING



4. SEASONING



3. SAWING



5. CHEMICAL  
TREATMENT



6. ASSEMBLY



**PD - 23 A**



**PD - 28**

# AVAILABLE THICKNESS

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## STANDARD SIZE - 8ft x 4ft

### PD - 23 A

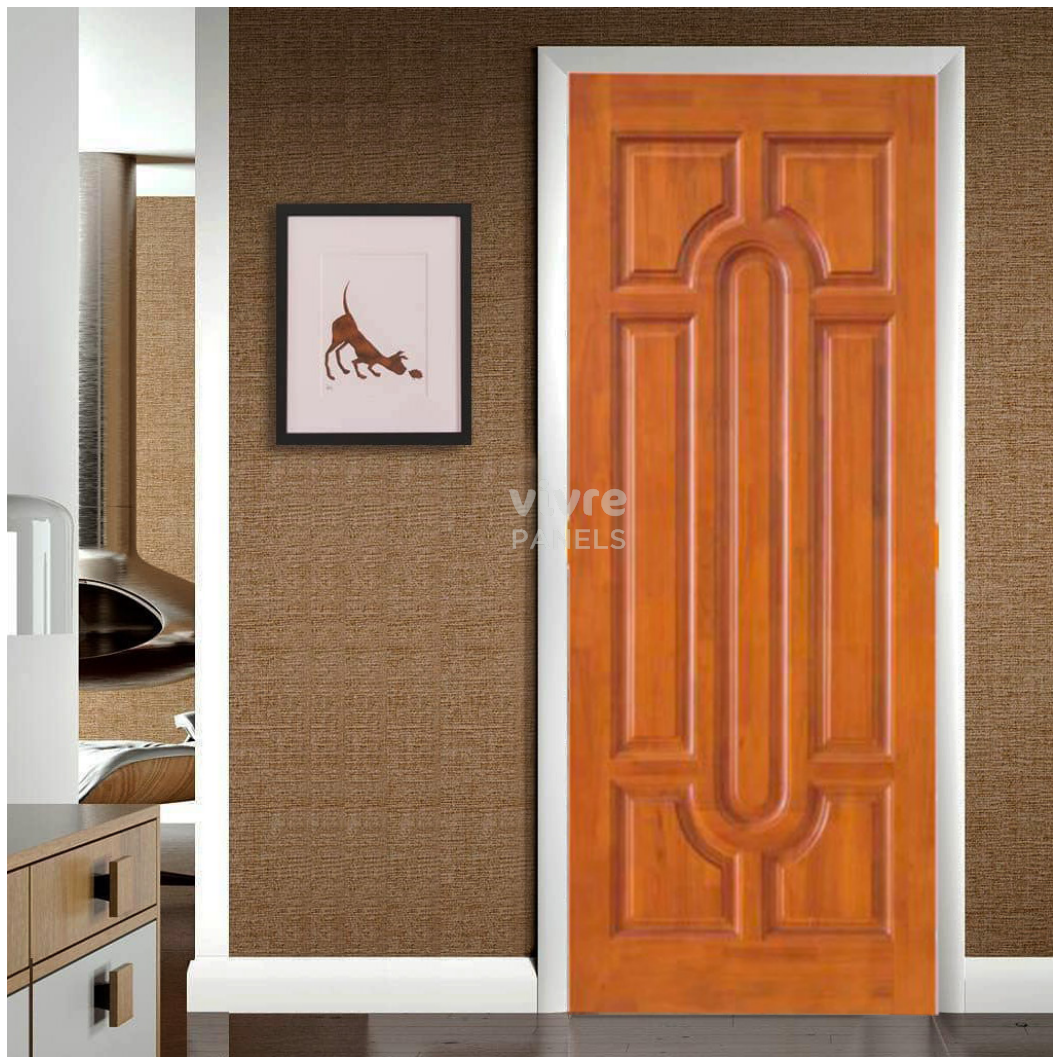
• 78 x 30mm	• 81 x 30mm
• 78 x 33mm	• 81 x 33mm
• 78 x 36mm	• 81 x 36mm
• 78 x 39mm	• 81 x 39mm
• 78 x 42mm	• 81 x 42mm

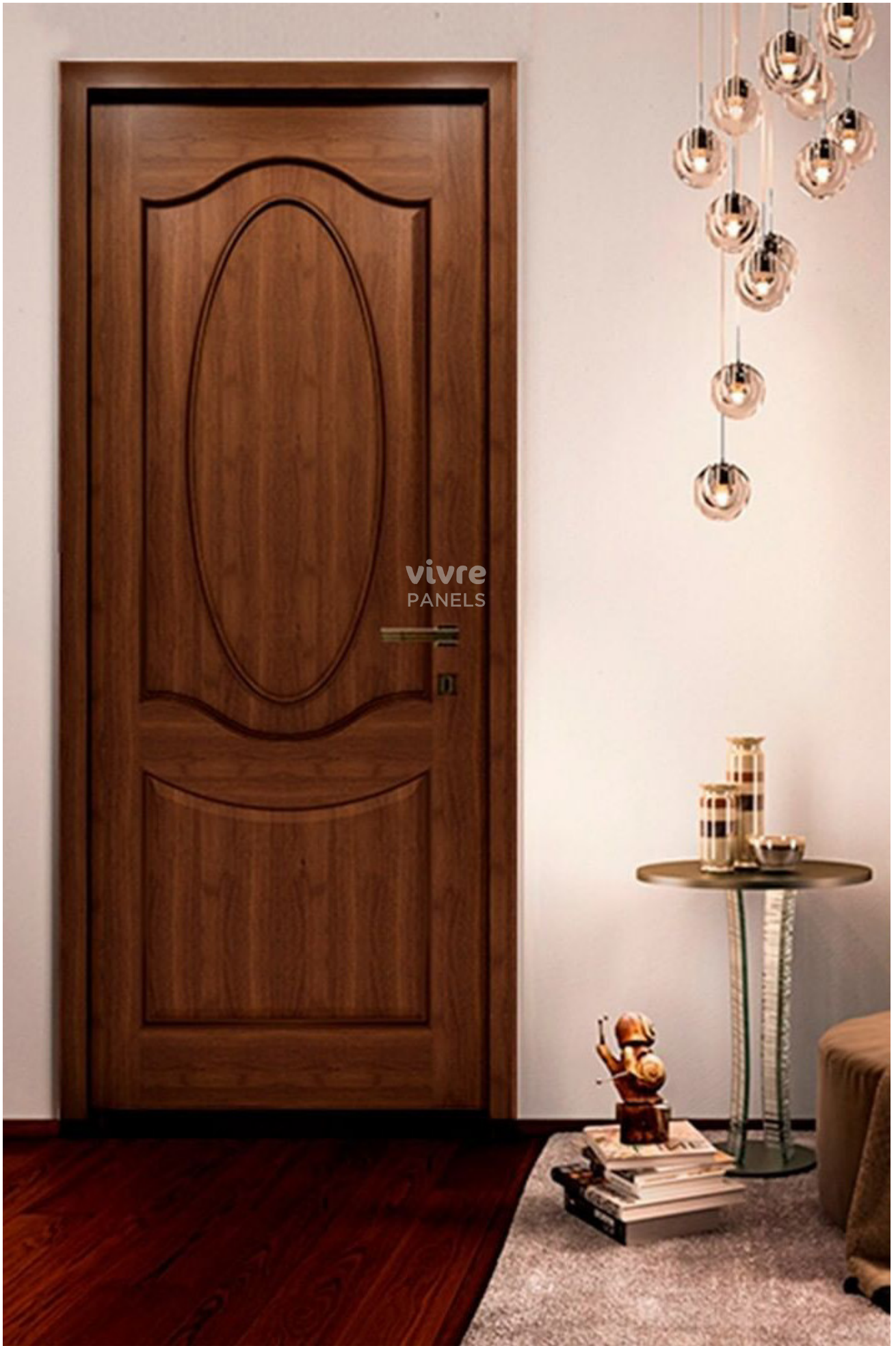
### PD - 28

• 78 x 27mm	• 81 x 27mm
• 78 x 30mm	• 81 x 30mm
• 78 x 33mm	• 81 x 33mm
• 78 x 36mm	• 81 x 36mm
• 78 x 39mm	• 81 x 39mm
• 78 x 42mm	• 81 x 42mm



# SOLID WOOD DOOR APPLICATION





vivre  
PANELS

# TECHNICAL GUIDELINES

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- Continual exposure to direct sun or rain can have detrimental effects on solid timber doors. We do not recommend installing doors where there is direct exposure to sun / rain. Heating & cooling appliances may also have adverse effects on timber doors. Therefore, these measures should be taken for both internal & external doors.
- Doors stored flat in a dry area; not in damp, moist or freshly plastered area.
- Doors to be inspected upon arrival for visible defects. Claims, if any must be made before the door is hung & the first coat of paint / finish is applied.
- Doors to be correctly treated without delay and prior to hanging.
- Painting: must be done before the door is hung. For best results, apply varnish with the door laying flat. It is recommended that a good quality exterior varnish be used. A minimum of one (1) primer & four (4) topcoat should be applied.
- Door must be coated on all six (6) sides prior to hanging. Failure to quote all sides will void any warranties.
- Top & bottom edges, all faces & dry cut outs for the letter boxes, locks & hinges must be completely and fully treated before the door is hung. It is vital that the 'end grain' on the top and bottom of the door is completely sealed. This is where moisture can most easily penetrate, causing swelling, splitting or warping.
- Doors should be reduce in size equally from both sides when fitting. Mortise locks fitted at rail joint can result in removal of one or more dowels, and breakage of the joint. Mortise lock cavity should be kept to minimum size and not fitted or rail jointed.
- Timber is a 100% naturally grown product, subject to changes due to variations of humidity & temperature. While we undertake each and every precaution at the time of manufacturing, all circumstances regarding every situation from when it leaves us to when it is installed with the final customer is beyond human control. Hence, we cannot guarantee against shrinkage, warping or splitting.
- Regular maintenance of timber doors should be maintained to prevent breakdown of paint film and protect the fibre from deterioration. Please inspect your door before you commence any work:
  - Closely inspect door prior to installation to ensure correct size.
  - Check with local suppliers or distributors for full technical details of doors.
  - Since it is an organically grown natural product, marketing agency cannot offer any form of guarantee.

# FITTING INSTRUCTIONS

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- If the door needs to be reduced in size, trim as follows :
  - Top & Bottom to a maximum of 50mm
  - Left & Right to a maximum of 25mm
- Mark lock block if door is trimmed from either top or bottom. Once the door is trimmed and prepared for hinges, lock, etc; store flat (as per diagram) until fitted into the frame.

# FINISHING GUIDELINES

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- Once trimmed to size, it is important to keep the door flat while preparing and treating the surfaces.
- Use the appropriate paint following the instruction carefully. Ensure all outer edges are treated, especially at the top & bottom of the door, & also cut-outs for hingers, locks and latches.
- Cover the support battens with lint-free cloth to protect the surface when the door is turned over. The door is intended for internal use only. It should not be exposed to the climate.

# PRODUCT CATEGORIES



- Flexible Plywood (MLH / Gurjan)
- Birch Plywood
- Rubberwood Finger Joint Board
- Keuring (Gurjan) Plywood
- Oriented Strand Board (OSB)
- Laminated (Melamine) Plywood
- MDF
- Insulated Softboard (Pin Board)
- Malaysian Solid Wood Door



- Teak Veneers
- Reconstituted Veneers
- Imported Veneers (< 4 mm)
- Exotic Veneers (.55+)



## VIVRE PVC

- Vivre PVC Foam Boards
- Vivre PVC Solid Doors
- Vivre PVC Grill Boards (CNC Jalis)



## VIVRE DECOR

- Vivre Profiles
- Vivre PETG Sheets
- Evowood: Solid Wood Panels
- Vivre PVC Marble Sheets
- Vivre Louvers
- Vivre WPC Exterior Profiles



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Note:

We reserve the right to change product specifications or its availability in this catalogue. Although we try to ensure that all information in the catalogue is correct at the time we apologise for any omissions and errors. All dimensions given are liable to be rounded. Please also note that some articles may vary in color from shown in this catalogue.