vivre PANELS

RUBBERWOOD FINGER JOINT WOOD BOARD
ABOUT US

Journey

Journey that began with a plywood manufacturing unit in East India some 30 years ago, which is still going strong.

Expansion

Expanded into import and mass-market supply of related ply-panel products, veneers, PVC and premium decoratives.

Infrastructure

Set up of centrally-managed regional warehouses and dealers for a pan-India infrastructure: Delhi, Chennai, Kolkata, Hyderabad and Gandhidham.

www.vivrepanels.com
INTRODUCTION OF RUBBERWOOD

Finger Joint Solid Wood Boards are made from treated rubber wood panels which are sequentially kiln-dried, finger-jointed, edge-glued, cold-pressed and sanded to make ready-to-use panel boards. The finger-jointing technique ensures strength equivalent to any hardwood, with the bonus of dimensional stability.

Vivre Finger Joint Panels will therefore, remain straight under the toughest climatic condition and are very adaptable to sawing. Engraving, molding or staining for the purpose of interior design.

AVAILABLE THICKNESS (mm)

STANDARD SIZE - 8ft x 4ft

- 12mm
- 18mm
- 24mm
- 30mm
- 35mm
- 40mm
RUBBERWOOD

AVAILABLE FACE GRADE - AA, AB, AC
## TECHNICAL SPECIFICATIONS

### TEST PRESCRIBED

<table>
<thead>
<tr>
<th>Color</th>
<th>Pale cream to yellowish</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grain</td>
<td>Mostly Straight</td>
</tr>
<tr>
<td>Density after drying</td>
<td>600 to 620kg/m³</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.63 to 0.99</td>
</tr>
<tr>
<td>Tensile Strength (Along the grains)</td>
<td>720kg/cm²</td>
</tr>
<tr>
<td>Tensile Strength (Across the grains)</td>
<td>58kg/cm²</td>
</tr>
<tr>
<td>Glue shear strength</td>
<td>Above 42 N/mm²</td>
</tr>
</tbody>
</table>

### SPECIFICATIONS

- Moisture: 8-12%
- Length & width tolerance: 0/+3mm
- Thickness tolerance: 0/+2mm
- Glue: D4, both sides sanded Grit 180-240
- Face: AA, AB, AC
FEATURES

High Durability

100% SOLID WOOD

Directly Paintable

HIGH Strength

Scratch Resistant
PROCESS OF FINGER JOINTING
RUBBERWOOD

APPLICATIONS

• Tables
• Furniture
• Wardrobes
• Paneling
• Beds
• Doors
• CNC Designs
RUBBERWOOD APPLICATIONS
PRODUCT CATEGORIES

PLYWOOD & BOARDS

• Flexible Plywood (MLH / Gurjan)
• Birch Plywood
• Rubberwood Finger Joint Board
• Keuring (Gurjan) Plywood
• Oriented Strand Board (OSB)
• Laminated (Melamine) Plywood
• MDF
• Insulated Softboard (Pin Board)
• Malaysian Solid Wood Door

WOOD VENEERS

• Teak Veneers
• Reconstituted Veneers
• Imported Veneers (< 4 mm)
• Exotic Veneers (.55+)
- Vivre PVC Foam Boards
- Vivre PVC Solid Doors
- Vivre PVC Grill Boards (CNC Jalis)

- Vivre Profiles
- Vivre PETG Sheets
- Evowood: Solid Wood Panels
- Vivre PVC Marble Sheets
- Vivre Louvers
- Vivre WPC Exterior Profiles
Note:
We reserve the right to change product specifications or its availability in this catalogue. Although we try to ensure that all information in the catalogue is correct at the time we apologies for any omissions and errors. All dimensions given are liable to be rounded. Please also note that some articles may vary in color from shown in this catalogue.